



Technical Datasheet

Q 70-275 2K EXPRESS Clearcoat 2:1

Characteristics:

Ultra high solid express clear coat, thixotropic, good flow, UV resistant. High hardness, good chemical, mechanical and weathering resistance. Suitable for applications in spray booth. Clear coat is designed for use on solvent- and waterborne base coat.

Application:

Mixing ratio: 2:1 by volume. Mix thoroughly.

Apply with a spray gun with nozzle diameter 1,2-1,4 mm in 1,5 coats with 5-10 min. flash off between the coats.

Technical data:

VOC content: 2004/42/IIB(d)(420) 410

Clear coat 70-105:

Shelf-life: 12 months Density: 1,00 g/cm³ Colour: clear

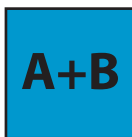
Hardener normal 70-275HN

Shelf-life: 12 months Density: 1,00 g/cm³ Colour: colourless/slightly yellow

Note: Possible light coloration of the hardener doesn't affect the shade of the finishing



clear



2 : 1



0 %



1,5 h 20°C



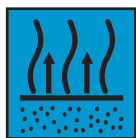
18-19 s 4mm DIN



Q-99-100



1,2 - 1,4mm
2 coats 50-60 my



5-10 min <-> coat



HN 50°C. 10 min
HN 20°C. 45 min



5 min



P1000 - P2500



12 month



2004/42/IIB(d)(420) 410

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products.

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