



# Technical Data Sheet

## Q 20-920 1K Spray Putty

### Characteristics:

1K spray putty for pinhole-free balancing of unevenness and scratches. Excellent filling properties, good flow, fast drying.

Benefits: very economic, high level of solid matter, easy running, rapid track-drying, good drying properties, free of heavy metals (no lead, cadmium, chrome), protects against corrosion, adheres well.

### Application:

If necessary, remove loose rust. Sand the substrate and degrease and clean thoroughly. Only paint on dust-free and dry surfaces. Pre-treat critical substrates such as galvanized steel or aluminum with a suitable primer. Shake can for 2 minutes thoroughly. Spray a sample.

Spray distance: 15 - 20 cm

Coats: 2 spray coats (= approx. 76 µm dry film thickness). Flash-off time = 5 min. The dry film thickness should not exceed 90 µm.

Finishing: Sand wet or dry with sandpaper P400 - P500.

After drying the 1K Spray Putty can be overpainted with all standard 1K and 2K topcoats as well as with solvent- or water-based basecoats.

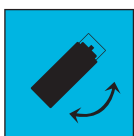
After completing the painting process turn the can over and Spray valve empty.

Note: Do not spray on surfaces coated with synthetic resins as the paint may lift.

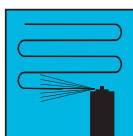
### Technical data:

Binding agent base: Nitro combination resin

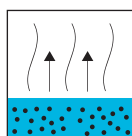
Colour: grey



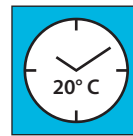
shake well for  
2 minutes



2x



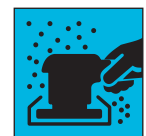
5 min



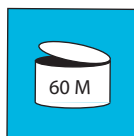
Dust dry 10 min  
dry to handle 15 min  
sandable 50 min



Hand sanding / dry:  
P400 - P500



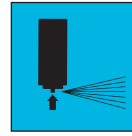
Machine sanding / dry:  
P400 - P500



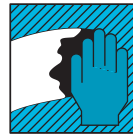
Shelf life:  
60 Month



MSDS



clean valve



Cleaning  
60-010

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products.

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