Technical Datasheet

Q 40-215 2K HS High-Build Sanding Filler 4:1 -white-

Characteristics:
2K high solid, high built sanding filler with excellent filling properties. Very good adhesion on cataphoresis, putties and properly sanded hardened paints. For use under 1K and 2K topcoates, synthetic or waterborn paints. Sand manually or by machine.

Application:
The surface must be cleaned, dry, degreased and matted. Mixing ratio: 4:1 by volume and add 0-25 % vol thinner for acrylic products. Mix throughly. Apply with a spray gun with nozzle diameter 1,6 - 1,8 mm in 2 - 3 normal coats with 2-3 min. flash off at 20°C between the coats. Drying 15 min. at 60°C or 1 hour at 20°C. Sand dry with P360 - P600.

Technical data:
VOC content: 2004/42/IIB(c)(540) 435
Primer 40-215 :
Shelf-life: 12 months Density: 1,60 g/cm^3 Colour: white
Hardener normal 40-200HN :
Shelf-life: 12 months Density: 1,00 g/cm^3 Colour: colourless

white

4 : 1

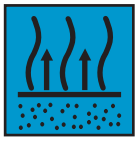
0-10%

25 min 20°C

25-30 s 4mm DIN

Q-99-100

1,6 - 1,8mm
2-3 coats 160-240 my


2-3 min <> coat

HN 60°C. 15 min
HN 20°C. 1 h

7 min

P360 - P600

12 month

2004/42/IIB(c)(540) 435

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products.
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